

### StrongArmPark DC Articulating Arm

Review the illustrations to understand the steps involved in assembling the articulating arm and attaching it to the StrongArmPark DC chassis.

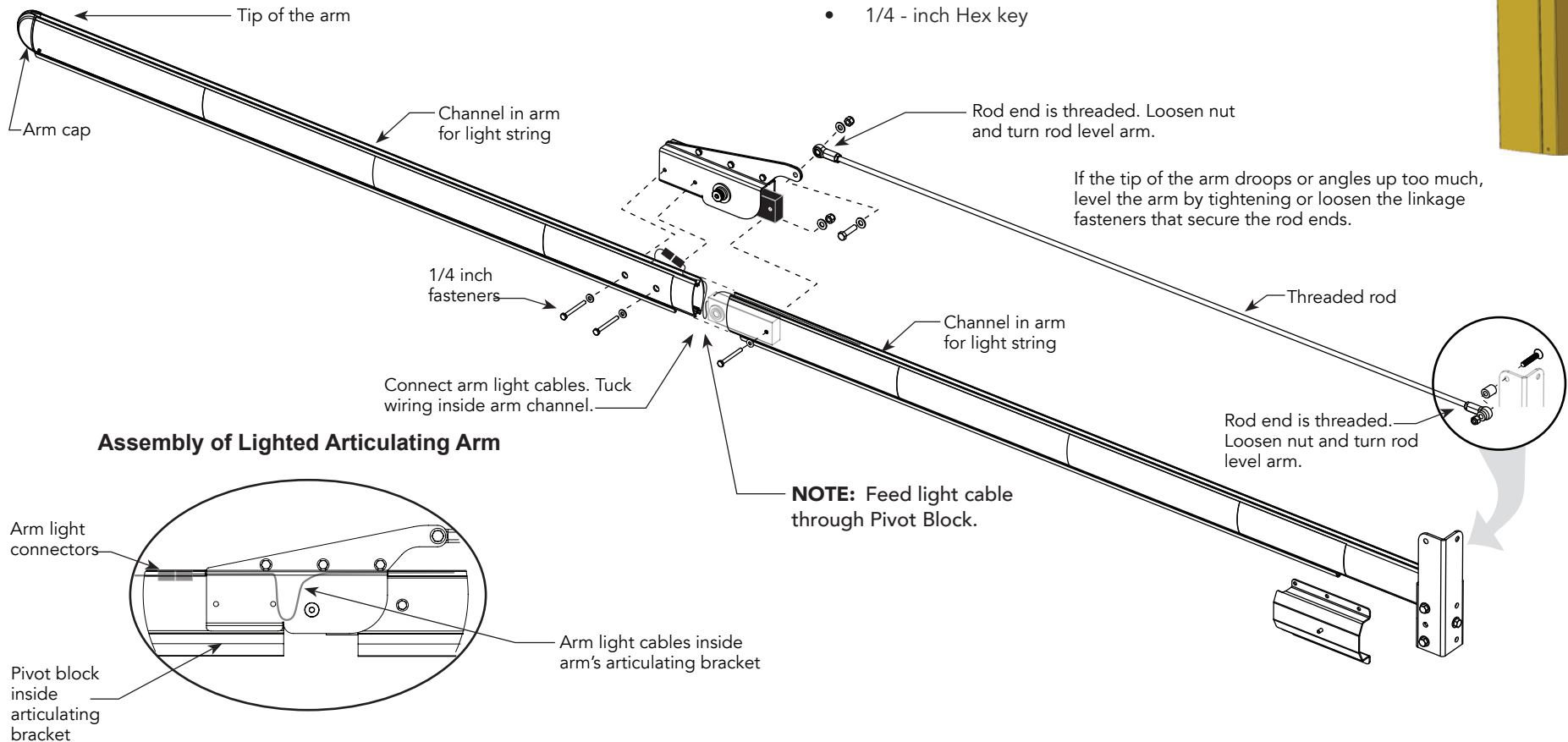
**NOTE:** If you are assembling the MX4050 kit on a non-articulating StrongArmPark DC, refer to [StrongArmPark DC Breakaway Arm Bracket Installation on page 6.](#)

Breakaway bracket and Mounting bracket assembly described in [StrongArmPark DC Quick Start Steps, MX3651-01.](#)



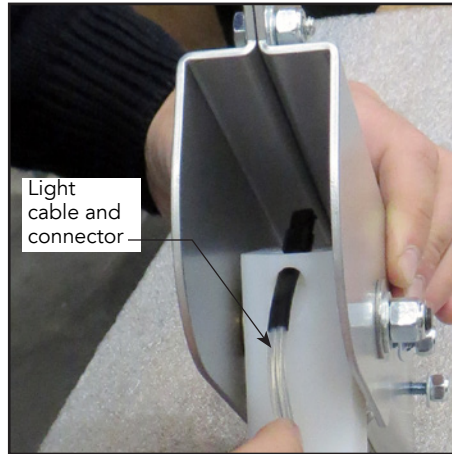
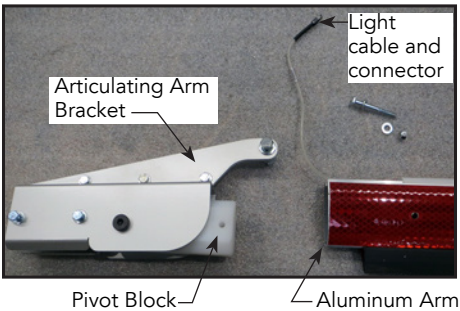
### Tools required

- Box end wrenches: 7/16 and 9/16 inch
- Socket head wrenches: 7/16 and 9/16 inch
- 1/4 - inch Hex key



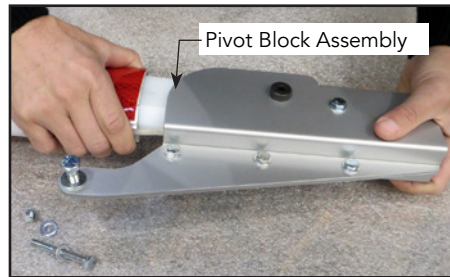
# Assemble the Pivot Block and Connect Light Strings

**1** Feed cable through Pivot Block and the Articulating Arm Bracket.

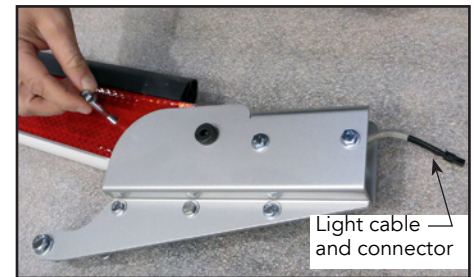


**Feeding the cable (LED lighting) through the Pivot Block**

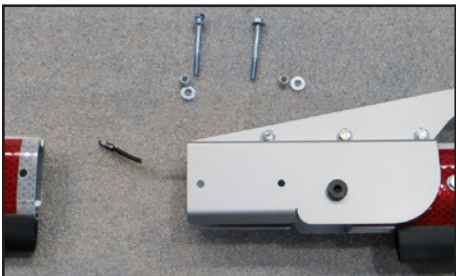
**2** Insert Pivot Block Assembly into aluminum arm. Guide light cable through Pivot Block hole.



**3** Secure Pivot Block with supplied fasteners. Use box-end and socket wrenches. Tighten bolt securely.



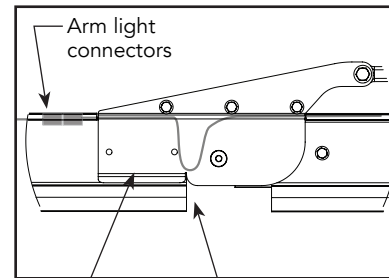
**4** Place the aluminum arms next to each other as shown in the photograph.



**5** Connect the arm lights. Place the connectors inside the arm channel and slide the arm into the Articulating Pivot Bracket.

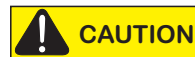
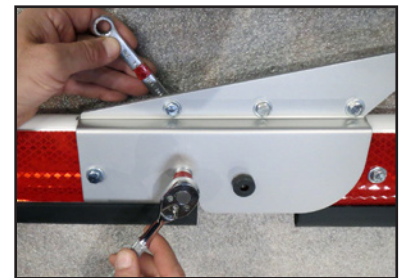


**6** Insert Pivot Block Assembly into aluminum arm. Guide light cable through Pivot Block hole. Create a cable loop. See CAUTION.



Pivot block inside articulating bracket  
Arm light cables inside arm's articulating bracket. See CAUTION.

**7** Secure the arm to the Articulating Pivot Bracket using the fasteners provided. Tighten securely with socket and box-end wrenches.



To allow full arm travel and minimal stress on the light connectors, check the cable loop **INSIDE** the Articulating Pivot Bracket to be sure it moves freely and is not being pinched.

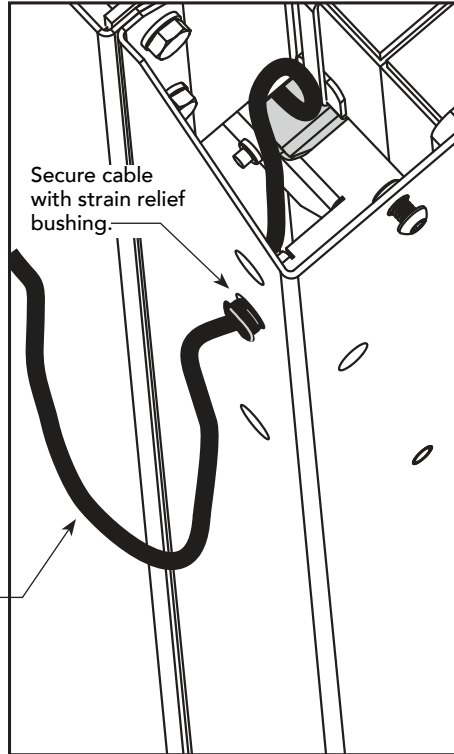
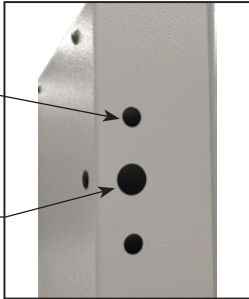
# StrongArmPark DC: Articulating Arm Assembly

Follow the exploded views and secure the fasteners as shown.

Remove smaller plugs to mount articulating arm strut.

Remove center plug to feed wire harness cable through chassis.

## Remove Plugs in Chassis



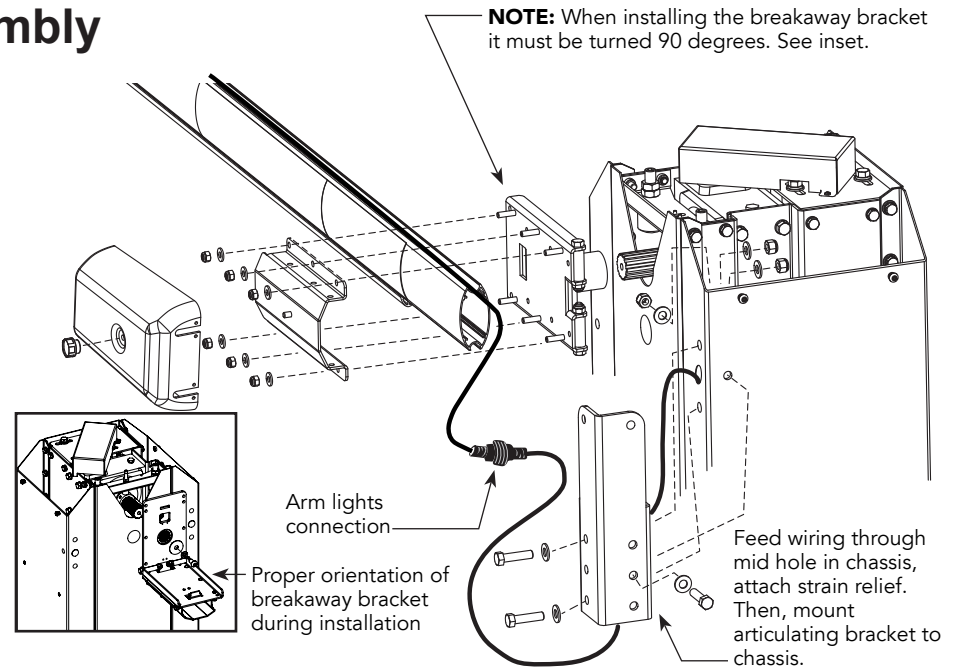
Secure cable with strain relief bushing.

Cable loop length: 8-inches (20 cm)

## Feed Cable through Chassis

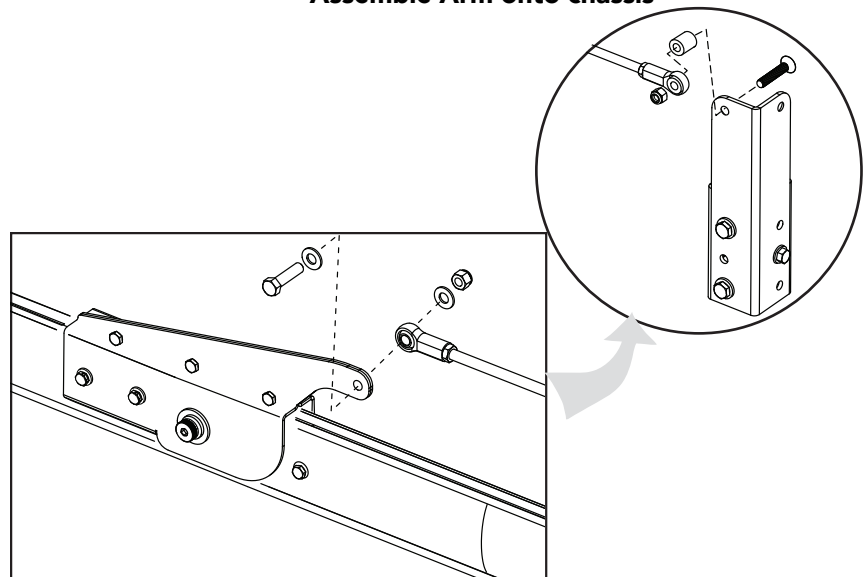


To allow full arm travel, the cable loop on the outside of the chassis must be a minimum 8-inches (20 cm) in length.



**NOTE:** When installing the breakaway bracket it must be turned 90 degrees. See inset.

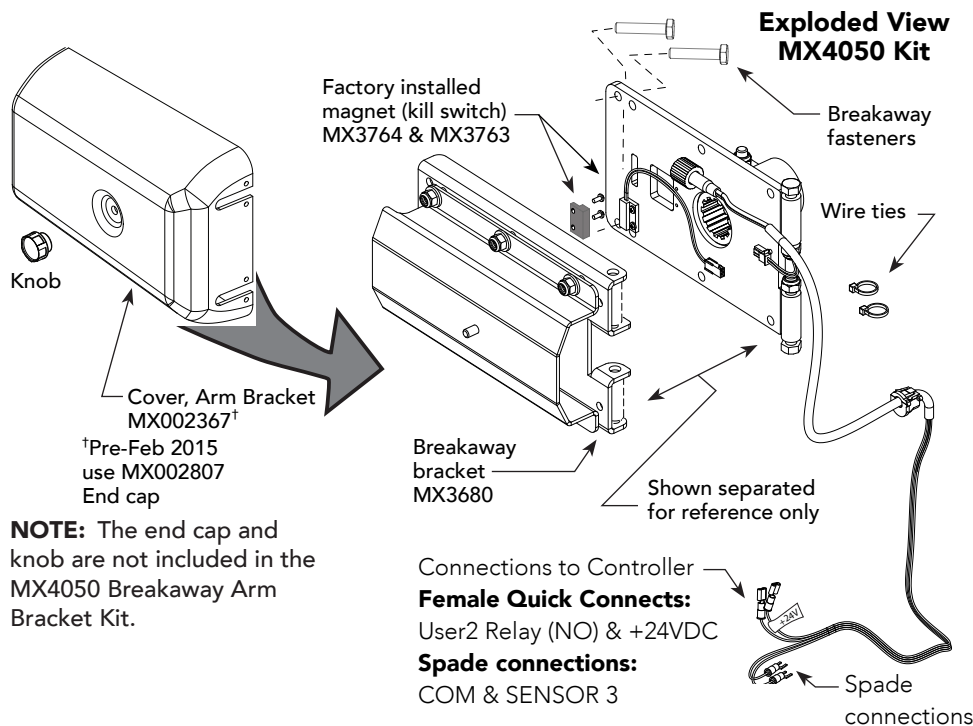
## Assemble Arm onto chassis



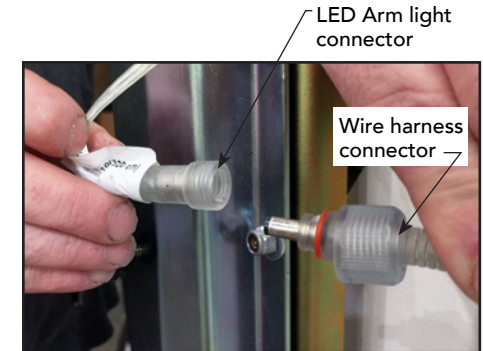
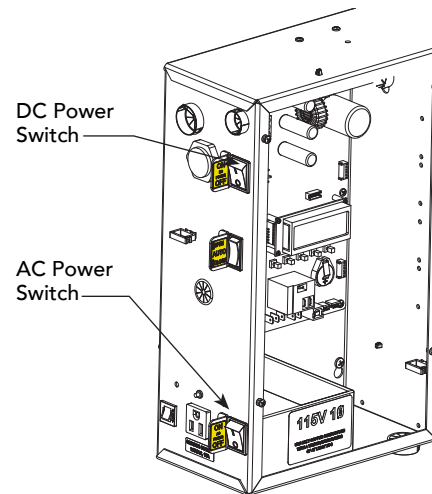
## Fasten Articulating Arm Bracket to Rod End and attach assembly to Chassis

# StrongArmPark DC: Lighting Connection

1. Make sure both AC and DC power switches are turned OFF.
  2. Insert leads of wire harness through the hole in chassis between the two bracket mounts. Feed the cable through the interior of the chassis. Pull enough cable to reach the Smart DC Controller terminals.
- NOTE:** Connect wire lead (female quick connect) labeled +24V to 24VDC. Lights will be dim if lead is connected to 12VDC terminal.
3. Attach the end of the wire harness (on the outside of the chassis) to the LED light connector on the arm. The wire harness connector is keyed. Be sure to seat the connectors before threading close. See illustration on previous page.
  4. Make sure the harness is secured to the chassis with the strain relief bushing. See illustration on previous page.



**NOTE:** The end cap and knob are not included in the MX4050 Breakaway Arm Bracket Kit.



**Connect Arm Light Cables**

## Turn OFF AC and DC power

5. Connect female quick connect labeled +24V to the **24VDC** power supply terminal. See wiring illustrations.
6. Connect the second female quick connect to the NO terminal on User Relay 2.

**NOTE:** If you are planning to program the proximity sensor in the breakaway bracket assembly, connect one spade connection to COM and the other to SENSOR 3 (Photo Eye Close on BY1 operators).

## Smart DC Controller: Menu Mode Navigation Buttons

To access Menu mode	To change menu item appearing in the display	To navigate through the menu item selections
Press the Menu button twice.	Press Select. Two left characters blink.	Press Next or Previous. Continue pressing Next to view all selections.

To choose what item appears on the display	To navigate between menu items
Press Select. Blinking characters become static.	Press Next or Previous. Advance - press Next Previous - press Previous



# StrongArmPark DC Breakaway Arm Bracket Installation

## Tools Required

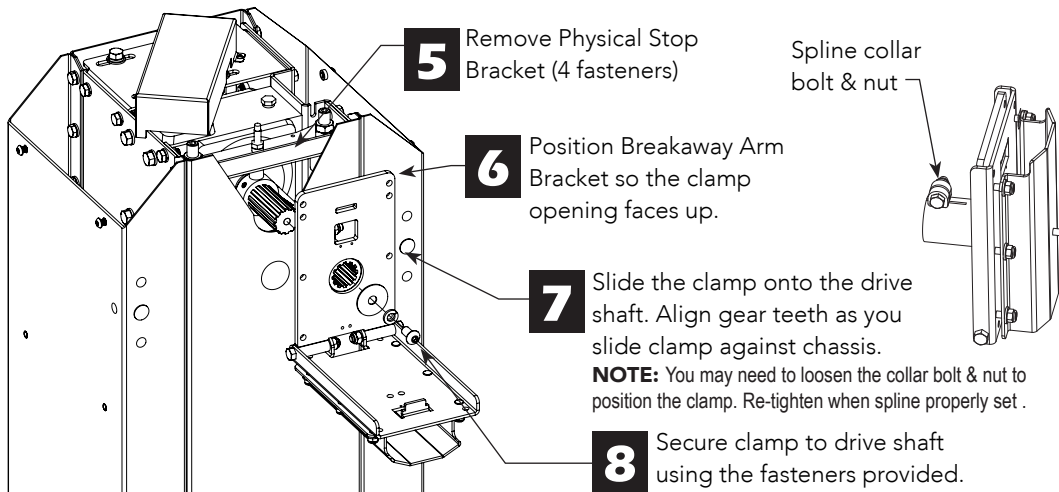
- Utility knife
- Standard socket set
- Standard hex key set

To review the installation video, click on the Youtube video location:  
<https://youtu.be/AdTWNyC-NU>

In a short 8 minutes, the installation video shows you how to:

1. Install the breakaway arm bracket
2. Connect the magnetic kill switch
3. Connect the arm lighting and feed wire through the chassis to the controller (5:50 min)
4. Program the controller, Installer Menu setting "BA" Breakaway switch.

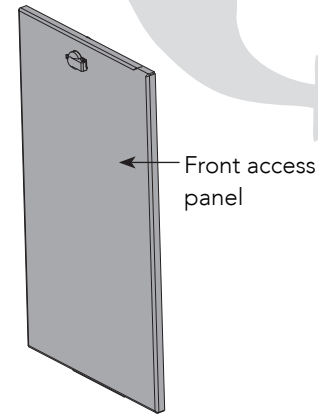
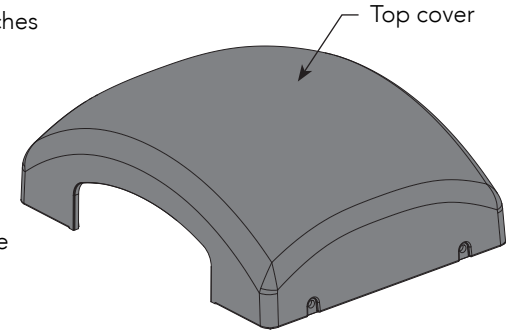
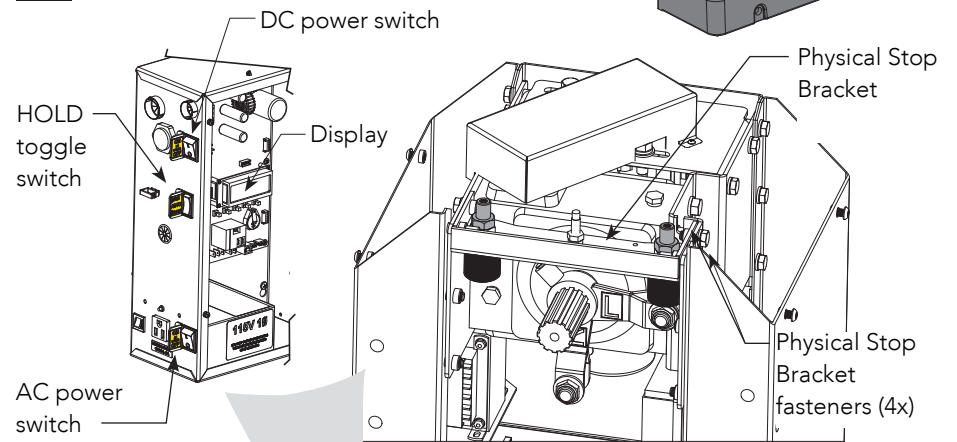
To install the breakaway arm bracket onto the StrongArmPark DC, you can take the steps shown here and view the video for additional step clarification.



**1** Make sure AC and DC power switches are in the OFF position.

**2** Connect the red battery wire.  
 (Refer to step 4 in [the Installation Instructions.](#))

**3** Press the DC switch ON and toggle HOLD switch to Hold Open.



**4** After GATE OPEN appears on the display, turn the DC power switch OFF.

**NOTE:** Follow the video to feed wire harness through chassis, assemble barrier arm, connect lighting and program the gate operator.